

## INSTALLATION GUIDE

ID-Sx7x/yyy Self-Mounting Photoluminescent Signs  
for Marine, Oil & Gas and Industrial Applications



# 3M VHB TAPE

## PRE-INSTALLATION



IDIGO Safety Sign



Cloth



Isopropyl Alcohol (IPA)



Leveller



Garbage Bag



Marker Pen

## INSTALLATION

- 1** Determine location of sign (refer to Fire & Safety Control Plan)



Ensure the surface is clean for and long-term adhesion by cleaning isopropyl alcohol with cloth.

- 2** Make a temporary marking on the area to paste the sign



Ensure the line is straight, Use leveller and ruler to help.

- 3** Carefully peel-off the liner behind and properly align on the marking line made before



- 4** Start pasting from the corner and complete pasting the sign till the end to avoid bubbles



- 5** Apply pressure on the surface of the sign to ensure maximum adhesion

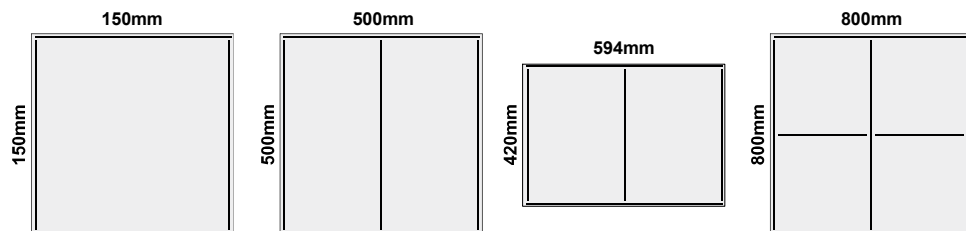


- 6** **COMPLETE!**



## GENERAL

- Follow the examples on the right on how to place the 3M VHB tapes.
- Black lines are representation of the tapes.



- Ensure the surface-to-install is flat, clean and smooth.
- To clean, wash with a degreaser, rinse, and dry with a clean cloth. Wipe down entire expected area in one direction with isopropyl alcohol using a clean, lint-free cloth to avoid recontamination. Let the alcohol evaporate before installation.
- Keep ready-to-install signage dry and away from any liquids to avoid damage.
- Please collect all trash and dispose accordingly.